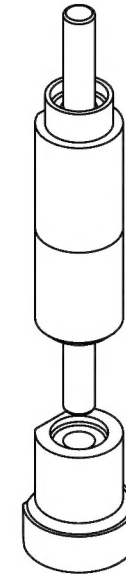
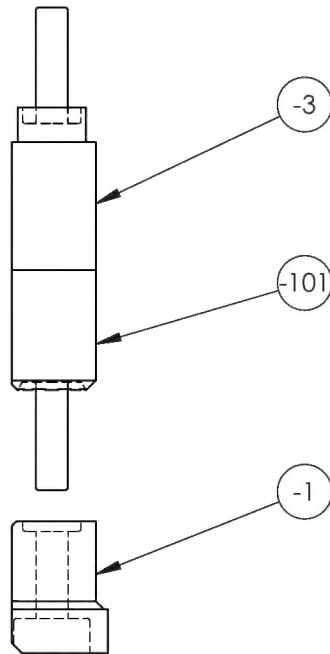



This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
E	REDRAWN FROM TATTERED DRAWINGS	6/28/2012	JAG	

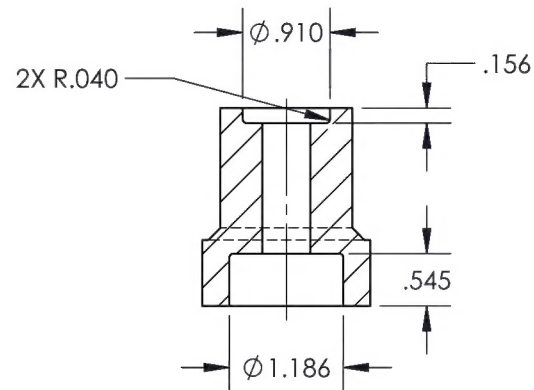
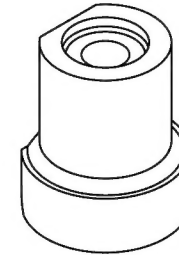
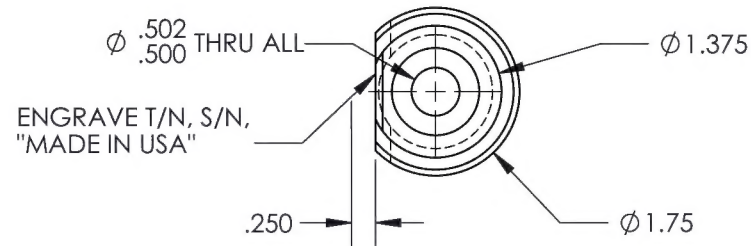


ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	STAKING TOOL SUB-PART	01	Ø1-7/8 X 2-1/4	2
			-3	1	TRANS. DRAG PIN STAKING TOOL	01	Ø1-1/2 X 4-1/4	3
			-101	1	TOOL	01	Ø1-1/2 X 3-5/8	4

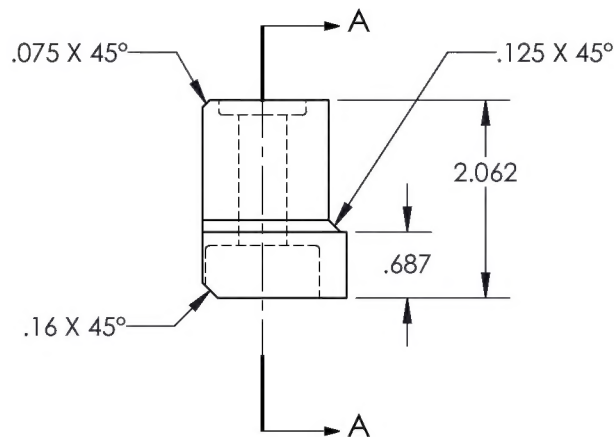
 RED BARN MACHINE	
TITLE TRANS. DRAG PIN STAKING TOOL SET	
DWG NO. RB T101547	REV E
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/32 .XX ± .03 ANGLES ± 5° .X ± .1	DRAWN BY: GILBERT APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING
USED ON MODEL BELL 206	
SCALE 1:3	DATE 6/22/2012
SHEET 1 OF 4	

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
E	REDRAWN FROM TATTERED DRAWINGS	6/28/2012	JAG	



SECTION A-A



(-1)

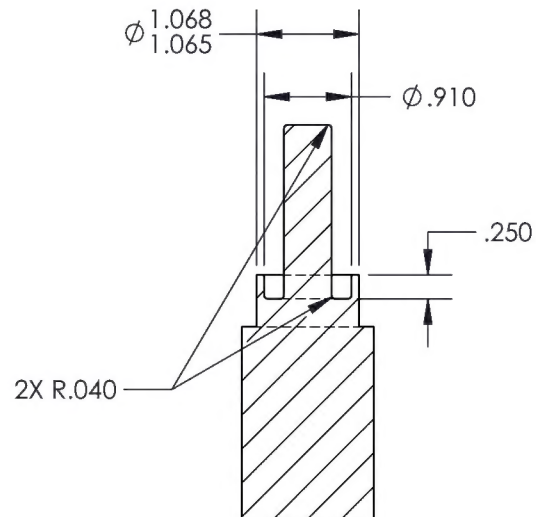
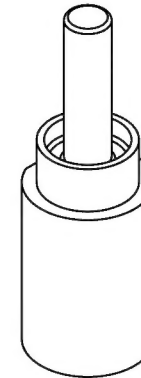
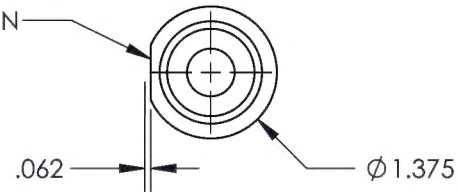
STAKING TOOL SUB-PART

RED BARN MACHINE	
TITLE TRANS. DRAG PIN STAKING TOOL SET	
DWG NO. RB T101547-1	REV E
MAT'L 01	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX $\pm .010$	HEAT TREAT RC 58-62
.XX $\pm .03$	FINISH BLACK OXIDE
.X $\pm .1$	SPEC
1. BREAK ALL SHARP EDGES $.015 \times 45^\circ$ OR $.015R$	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 206
SCALE 1:2	DATE 6/22/2012
SHEET 2 OF 4	

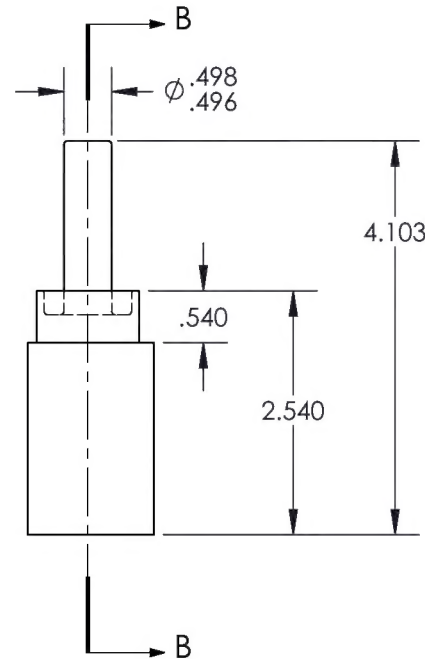
This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
E	REDRAWN FROM TATTERED DRAWINGS	6/28/2012	JAG	

ENGRAVE P/N



SECTION B-B



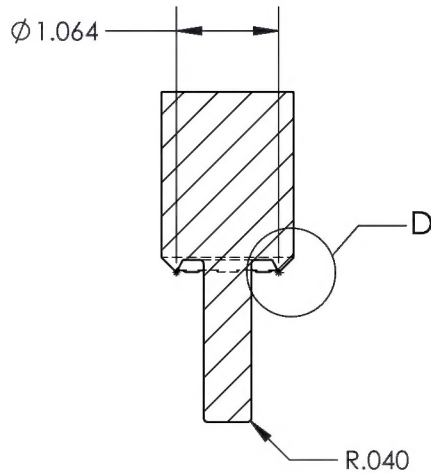
③

TRANS. DRAG PIN STAKING TOOL

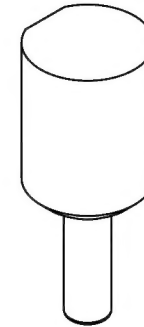
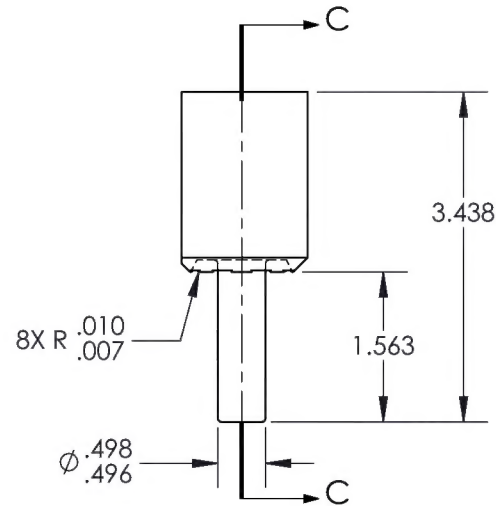
RED BARN MACHINE	
TITLE TRANS. DRAG PIN STAKING TOOL SET	
DWG NO. RB T101547-3	REV E
MAT'L 01	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .010 FRACTIONS ± 1/32	HEAT TREAT RC 58-62
.XX ± .03 ANGLES ± 5°	FINISH BLACK OXIDE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 206
SCALE 1:2	DATE 6/22/2012
SHEET 3 OF 4	

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
E	REDRAWN FROM TATTERED DRAWINGS	6/28/2012	JAG

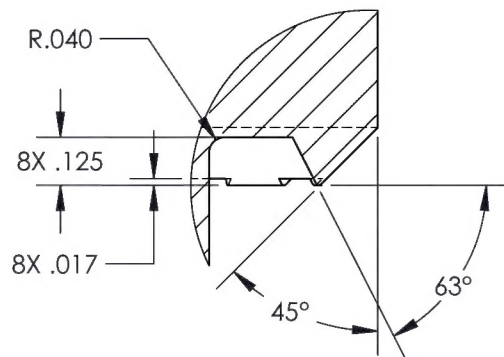


SECTION C-C

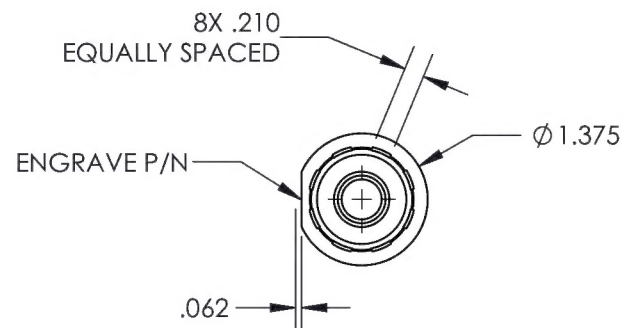


(-101)

TOOL



DETAIL D
SCALE 2 : 1



RED BARN MACHINE	
TITLE TRANS. DRAG PIN STAKING TOOL SET	
DWG NO. RB T101547-101	REV E
MAT'L 01	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .010 FRACTIONS ± 1/32	HEAT TREAT RC 58-62
.XX ± .03 ANGLES ± 5°	FINISH BLACK OXIDE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 206
SCALE 1:2	DATE 6/22/2012
SHEET 4 OF 4	